

COOL Refrigeration air dryers



**Wear and corrosion
threaten your
air distribution
network**

**Our COOL range of
refrigeration dryers
keeps your
compressed air system
in optimal shape**



Cool Refrigeration air dryers

The drying process

Refrigeration dryers use a refrigerant gas in order to cool the compressed air. As a result the water from the air condenses and can be removed. With this technique we can reach in the **COOL** range a pressure dew point of 5°C. As a result, the refrigeration technology is by far the most used dryer technology, complying for more than 95% of industrial applications. Refrigerant dryers are commonly used with pneumatic applications and in the general industry (e.g. engineering, steel, paper, tannery, garage).



Main benefits

- Remove the water pollution from your network
- Refrigeration dryer is a simple, low maintenance technology
- Extremely easy to install
- Very compact equipment fits in a minimum space
- Low maintenance requirement
- Compatible with any compressor technology
- Very low energy consumption
- Check your air quality with the dew point indicator
- Higher final product quality
- Increase your overall productivity



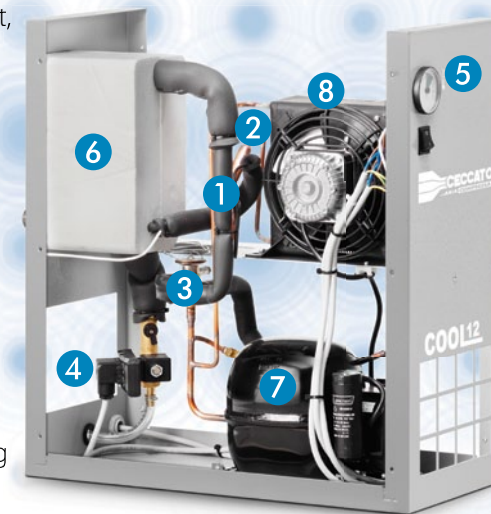
Risks to avoid

Humid, unclean compressed air can cause:

- Corrosion, pollution, leakage and rust of the air net (pipes) and the downstream equipment/tools
- Costly interruptions of the production
- A decreased efficiency of the equipment/tools used
- Reduction of the life span of all equipment involved
- Risk of water contamination in the air network, with potential freezing in winter time
- Increased maintenance costs
- Lower quality of the final product and potential risk of product recalls

Components

- 1 Capillary tube** in order to considerably reduce the pressure and temperature of the refrigerant, improving the cooling process.
- 2 Refrigerant filter** in order to protect the capillary from some possible dirty particles.
- 3 Hot gas by-pass valve:**
 - Injects hot gas from compressor discharge into suction / liquid separator
 - Keeps refrigeration capacity in all load conditions
 - Maintains constant pressure in the evaporator, avoiding freezing
- 4 Timer drain** ensures a proper drain of the condensate



- 5 Control panel:** PDP indicator (green zone) & main on-off switch
- 6 Air/Air and Air/Refrigerant Heat Exchanger** with high thermal exchange and low load losses. **Integrated water separator** allows a highly efficient water-air separation.
- 7 Refrigerant compressor** driven by an electric motor, cooled using refrigerant fluid and protected against thermal overload.
- 8 Refrigerant condenser** air-cooled and with a large exchange surface for high thermal exchange.

Technical table

Type	Max. working pressure		Air treatment capacity ¹			Nominal electrical power ¹	Voltage	Inlet/Outlet connections	Dimensions (mm.)			Weight	Refrigeration gas type
	bar	psi	l/min	mc/h	cfm	W	V / ph / Hz	gas	L	W	H	Kg.	
COOL 4	16	232	350	21	12,4	126	230/1/50	3/4" M	233	559	561	19	R134a
COOL 6	16	232	600	36	21,2	126	230/1/50	3/4" M	233	559	561	19	
COOL 9	16	232	850	51	30,0	163	230/1/50	3/4" M	233	559	561	19	
COOL 12	16	232	1200	72	42,4	228	230/1/50	3/4" M	233	559	561	20	
COOL 18	16	232	1825	110	64,4	293	230/1/50	3/4" M	233	559	561	25	
COOL 22	16	232	2150	129	76	380	230/1/50	3/4" M	233	559	561	27	
COOL 30	16	232	3000	180	106	419	230/1/50	1" F	233	559	561	30	R404A
COOL 36	16	232	3600	216	127	664	230/1/50	1" F	310	706	994	52	
COOL 41	13	188	4100	246	145	767	230/1/50	1" 1/2 F	310	706	994	57	
COOL 52	13	188	5200	312	184	865	230/1/50	1" 1/2 F	310	706	994	59	
COOL 65	13	188	6500	390	230	1028	230/1/50	1" 1/2 F	310	706	994	80	
COOL 77	13	188	7700	462	272	1242	230/1/50	1" 1/2 F	310	706	994	80	

Reference conditions¹

- Operating pressure: 7 bar (100 psi)
- Operating temperature: 35 °C
- Room temperature: 25 °C
- Pressure dewpoint: +5 °C +/- 1
- Also available at 60Hz

Limit conditions:

- Working pressure: 16 bar COOL 4-36
13 bar COOL 41-77
- Operating temperature: 50 °C
- Min/Max room temperature: +5 °C; +40 °C

Correction factor for conditions differing from the project $K = A \times B \times C$

• Room temperature

°C	25	30	35	40
A	1,00	0,92	0,84	0,80

• Operating temperature

°C	30	35	40	45	50
B	1,24	1,00	0,82	0,69	0,54

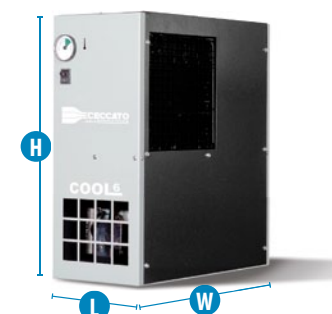
• Operating Pressure

bar	5	6	7	8	9	10	11	12	13	14	15	16
C	0,90	0,96	1,00	1,03	1,06	1,08	1,10	1,12	1,13	1,15	1,16	1,17

Compact & efficient

The COOL range offers reliable components in a simple vertical lay-out:

- Simple to install and easy to operate
- Easy access for quick servicing resulting in low maintenance costs
- Efficient cooling system
- Flexible transportation
- Small footprint
- Stable dew point



Original parts. Your quality assurance.

The 'original part' identification confirms that these components passed our strict test criteria. All parts are designed to match the quality air solution product and are approved for use on the specified quality air solution product. They have been thoroughly tested to obtain the highest level of protection, extending the quality air solution products' lifetime and keeping the cost of ownership to an absolute minimum. No compromises are made on reliability. The use of 'original part' certified quality components helps ensure reliable operation and will not impact the validity of your warranty, unlike other parts. Look for your quality assurance.

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